

## CERTIFICATE

### Welding of railway vehicles and components according to EN 15085-2

This is to certify that **SPARKY AG**

**Rozova dolina 1**  
**7000 Ruse**  
**BULGARIA**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:**

- new build of parts for railway vehicles,  
for example racks, column support, lift arms, engine base frames
- without design
- without purchase of welded parts

#### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135/121	1.2	t = 12 - 70 mm D >= 135 mm	-
135	1.2	t = 1.5 - 120 mm	-
	3.2	t = 3 - 100 mm	-
136	1.2	t = 3 - 30 mm	-

**Responsible welding coordinator:** Veselin Ignatov Georgiev (WE) born: 01.09.1947

**Deputy with equal rights:** Iliya Nikolov Pavlov (IWE) born: 25.01.1957

**Deputy:** see reverse

**Comments:** see reverse

**Certificate no.:** GSI/15085/CL1/1192/4/03

**Valid:** from 28.05.2014 to 27.05.2017

**Issued on:** 10.07.2014

**Auditor:** GRUNEWALD

**ID-Nr.:** EBA - 09/09

General regulations (see reverse)



Gurschke  
head of certification body



Certificate no.: GSI/15085/CL1/1192/4/03

### **Comments:**

#### **Additional deputies:**

- Stoyan Petkov Dimitrov (IWT) born: 14.07.1982
- Rositsa Kirilova Pashova-Mincheva (IWS) born: 26.12.1954
- Zhana Petkova Pometkova (EWT) born: 12.05.1960

The following welding coordinators are authorized to test the qualification of welders/welding operators acc. to the applicable standards within the range of certification of this Certificate:

Mr. Veselin Ignatov Georgiev (WE)

Mr. Iliya Nikolov Pavlov (IWE)

## **General regulations**

according to EN 15085-2

### **Revocation of the Certificate**

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

### **Distribution list:**

1. Applicant (original)
2. Files

