

# Welding Certificate

**1182-CPD-1090-2.00009.GSIHal.2011.002**

In compliance with EN 1090-1, Tab. B.1, the following has been stated:

This welding certificate  
is valid in connection with the EC-Certificate in the field of CPD

<b>Manufacturer</b>	<b>SPARKY AG</b> <b>Rozova dolina 1</b> <b>BG 7000 Ruse</b>	
<b>Essential manufacturing facility(ies)</b>	SPARKY AG Rozova dolina 1, BG 7000 Ruse	
<b>Technical specification</b>	EN 1090-2:2008+A1:2011	
<b>Execution class(es)</b>	EXC4 according to EN 1090-2:2008+A1:2011	
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	121 - Submerged arc welding with solid wire electrode 135 - Metall activ gas welding 136 - MAG welding with flux cored electrode	
<b>Parent Material</b> <small>(Grade / Standard)</small>	S235, S275, S355, S690, S960 according to EN 1090-2, table 2 and 3	
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Date of birth, Qualification)</small>	Veselin Ignatov Georgiev, SFI	born on: 01.09.1947
<b>Substitute</b> <small>(Title, Surname, Name, Date of birth, Qualification)</small>	Iliya Nikolov Pavlov, IWE Rositsa Kirilova Pashova-Mincheva, IWS	born on: 25.01.1957 born on: 26.12.1954
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
<b>Begin of validity</b> <small>(First issue date)</small>	22.06.2011	
<b>Next surveillance date</b>	22.06.2015	
<b>Period of validity</b>	This certificate remains valid as long as the conditions laid down in the above mentioned technical specifications in reference or the manufacturing conditions in the factory itself are not modified significantly.	
<b>Remarks</b>	see back	
<b>Place and issue date</b>	Halle (Saale), 09.04.2013 Grunewald/Grun	



  
Gurschke  
head of certification body

**certificate number: 1182-CPD-1090-2.00009.GSIHal.2011.002**

**Remarks:**

This welding certificate meets the requirements of the manufacturer's qualification acc. to DIN 18800-7, class E.

The requirements for work tests are to be observed acc. to EN 1090-2.

The conditions to carry out welder and operator examinations acc. to DVS 1711, chapter 2.3.3.5, exist for Mr. Veselin Georgiev and Mr. Iliya Pavlov.

## General Terms

1. The regulations of the GSI mbH PÜZIG (testing, supervision, certification, in-spection and assessment rules) apply in their respective versions as amended.
2. This certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
  - a) new production plant or changes to key production facilities;
  - b) changes in the position of responsible welding coordinator;
  - c) introduction of new welding procedures, new basic materials and corresponding WPQR's (welding procedure qualification records);
  - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.

**Distribution:**

1. Applicant
2. File

